



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	850477	PISTON/PISTON PIN (Standard)	8	454 MAGNUM	
1	737	850451	PISTON/PISTON PIN (.030 O.S.)	AR	454 MAGNUM	8
2	39	827651	RING-Piston (Standard)	8	454 MAGNUM	
2	39	850447	RING-Piston (.030 O.S.)	AR	454 MAGNUM	8
1	737	827664	PISTON/PISTON PIN (Standard)	8	502 MAGNUM	
1	737	850450	PISTON/PISTON PIN & RINGS (.0	AR	502 MAGNUM	8
2	39	827660	RING-Piston (Standard)	8	502 MAGNUM	
3	23	818473	BEARING SET (Standard)	1		
3	23	818474	BEARING SET (.001 U.S.)	AR		8
3	23	818475	BEARING SET (.002 U.S.)	AR		8
3	23	818476	BEARING SET (.010 U.S.)	AR		8
3	23	818477	BEARING SET (.020 U.S.)	AR		8
4		F11100096	PIN-Dowel (1/4 in. Dia.)	1		
5	26	811554	SEAL-Oil	1		1,2
6	230	811561	FLYWHEEL	1		
7	10	49845	SCREW (7/16-20 x 1 in.)	6		
8		18311A17	COUPLING	1		
9	10	14883	SCREW (3/8-16 x 1-1/16 in.)	6		
10	12	20572	WASHER	6		
11	22	49099	FITTING-Grease	2		
12	614	9641	CONNECTING ROD	8		
13	10	19234	BOLT	16		
14	11	58056	NUT	16		
15	23	85726	BEARING UNIT (Standard)	8		
15	23	85727	BEARING UNIT (Pair - .001 U.S.)	AR		8
15	23	85728	BEARING UNIT (Pair - .002 U.S.)	AR		8
15	23	85691	BEARING UNIT (Pair - .010 U.S.)	AR		8
15	23	85729	BEARING UNIT (Pair - .020 U.S.)	AR		8
16	429	811552	CRANKSHAFT	1	(454 MAGNUM)	
16	429	811550	CRANKSHAFT	1	(502 MAGNUM)	
17	28	811558	KEY	1		
-	27	811572A94	GASKET SET-Overhaul	1	(454)	
-	27	805396A92	GASKET SET-Overhaul	1	(502)	